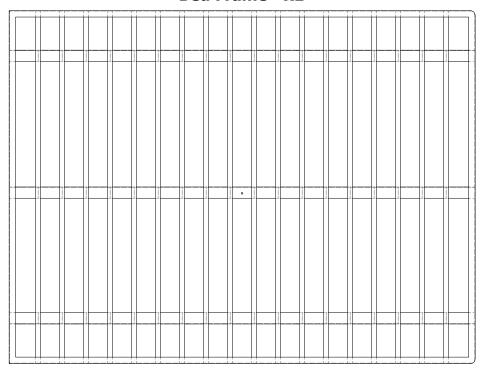
#### A - Parts List



#### **Confidential and Proprietary**

Bed Frame - x1



Side Panel - x2 - G1S

Front Panel - x1 - G1S

Back Panel - x1 - Backer Lam



X16 - 1/4"-20 x  $1\frac{1}{4}$ "L Black Bolt



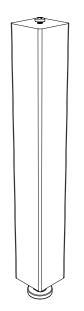
X16 - 5/16" Black Washer



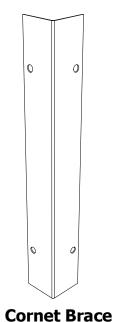
X16 - 1/4"- 20 Hex Nut



X8 - #8 x 1  $\frac{1}{4}$ "L Black Flat Phil







**X4** 

MATERIALS:	
IID I: DD	F 10

HP-Laminate PB-5/8"

- 0.018 Edge Tape - Nail Glides

- Metal Bed Frame

Metal Corner Brackets
 Metal Center Leg W/Leveler

COMMENTS:
- Overall:

Overall:

- Color: Wilsonart - 0000 - Custom Laminate Black Metal - Powder Coated Paint

- Note:

SIZE
Α

DWG. NO.

AHB 5700XX 5BB - 5700 - Queen Bed Base (INST).dwg

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11/19/2018

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Sheet: 1 of 6

#### **B** - Parts Lyout **Confidential and Proprietary** Bed Frame-Back Panel 1/4"-20 Bolt Side Panel Nut & Whaser 1/4"-20 Bolt Center Leg -Nut & Whaser Corne Plate Corne Plate Nut & Whaser 1/4"-20 Bolt 1/4"-20 Bolt #8 x 1 1/4"L Screw Front Panel Side Panel 1/4"-20 Bolt -1/4"-20 Bolt Corne Plate MATERIALS: COMMENTS: DWG. NO. Quantity: · HP-Laminate PB-5/8" - Overall: AHB 5700XX 5BB - 5700 - Queen Bed Base (INST).dwg Α 00 0.018 Edge Tape - Color: Wilsonart - 0000 - Custom Laminate Nail Glides Black Metal - Powder Coated Paint Metal Bed Frame - Note: Note: Design and Drawings are Property of Excpect Furniture Manufacturers

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Sheet:

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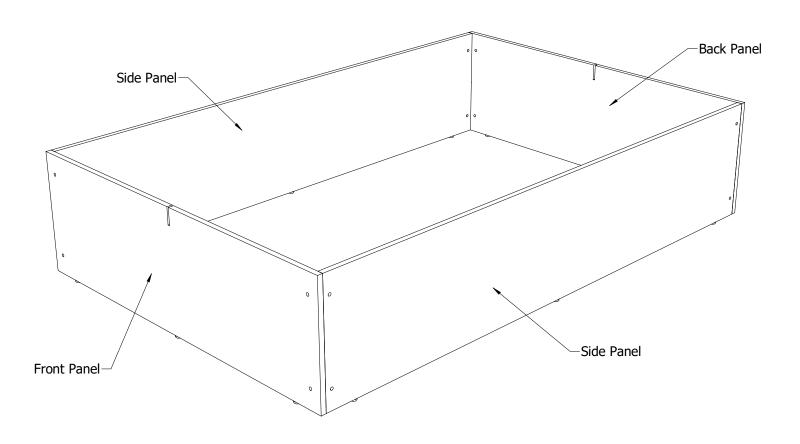
Metal Corner Brackets

- Metal Center Leg W/Leveler

EXPECT Furniture Manufacture

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Place and align the panels as shown below with the color side facing out. Note that the side panel will be placed between the front and back panel, and the color side of the side panel will be flush with the edge of the front and back panels.



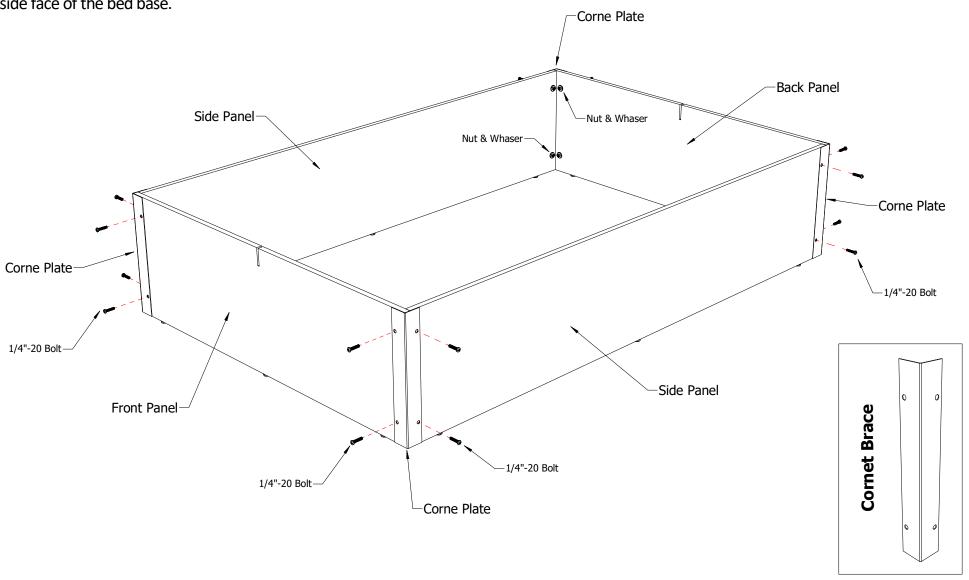
**NOTE:** Back panel will be laminated with "backer laminate" on both sides, and front panel will have the color selected by the client on one side, and "backer laminate" on the opposite side.

MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:
- HP-Laminate PB-5/8"	- Overall:		ALID 5700\0	CERR EZOS O DILB (INCE) I	1 '
- 0.018 Edge Tape	- Color: Wilsonart - 0000 - Custom Laminate		AHB 5700XX 5BB - 5700 - Queen Bed Base (INST).dwg		00
- Nail Glides	Black Metal - Powder Coated Paint			, , ,	00
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Except Furniture Manufacturers	
- Metal Corner Brackets				Design and Drawings are Property of Except Furniture Manufacturers	Sheet:
			11/10/2010	LLC and may not be duplicated or reproduced without the express	
- Metal Center Leg W/Leveler			11/19/2018		3 of 6
-		1	,,	written consent of Except Furniture Manufacturers LLC	5 5. 6

EXPECT Furniture Manufacture

**Confidential and Proprietary** 

Place the corner bracket on each corner of the bed base. Using the 1/4"-20 Pan head bolt, washers and nut, secure the bracket to the base. The nut and washer will go on the inside face of the bed base.



-	HP-Laminate PB-5/8"
-	0.018 Edge Tape

0.018 Edge Tape
 Nail Glides

MATERIALS:

- Metal Bed Frame
- Metal Corner Brackets
- Metal Center Leg W/Leveler

COMMENTS: - Overall:

- Overall:
- Color: Wilsonart - 0000 - Custom Laminate
Black Metal - Powder Coated Paint

Black Metal - Powder Coated Paint - Note:

SIZE

DWG. NO.

AHB 5700XX 5BB - 5700 - Queen Bed Base (INST).dwg

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Revision Date: 11/19/2018

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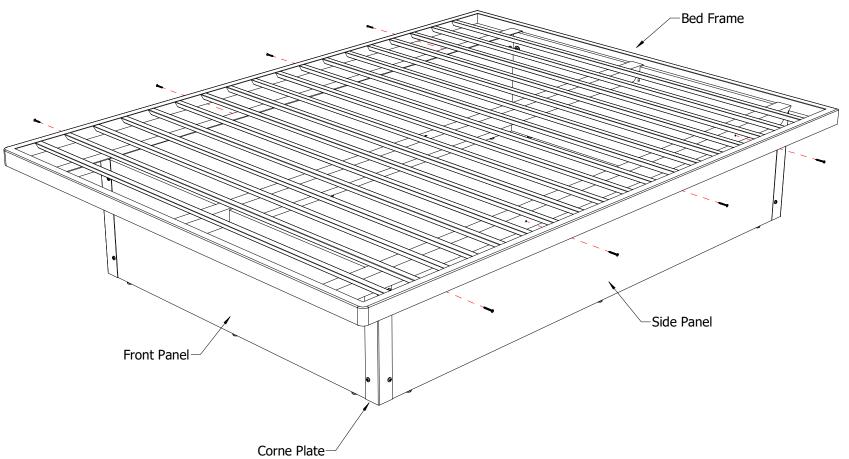
Sheet: 4 of 6

Quantity:

EXPECT Furniture Manufacture

**Confidential and Proprietary** 

Place bed frame on top of the bed base. Align bed base between the two side rails under the bed frame and place the back of the bed base against the back edge of the bed frame. Then, using the #8 x 1-1/4" wood screws provided on the box, secure the bed base to the top frame.

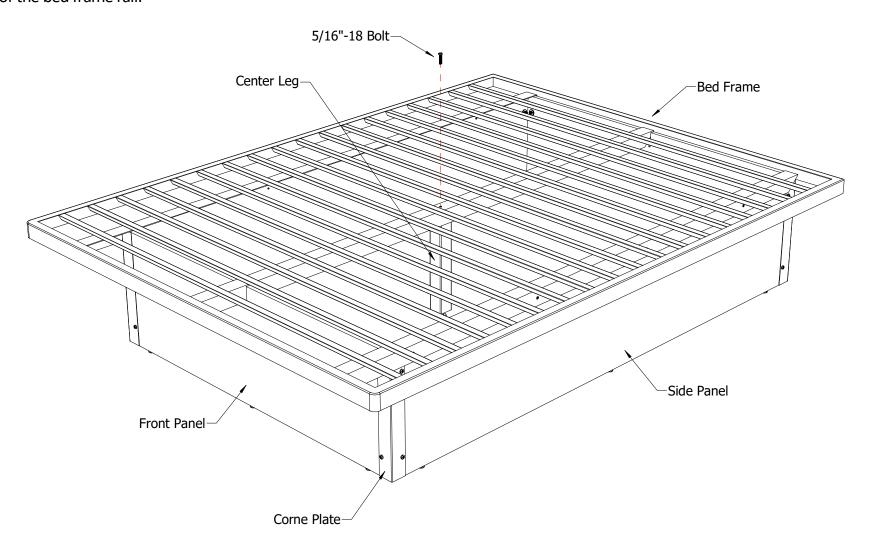


**NOTE:** If you consider this option easier, you can do this step with the bed frame upside down on the floor and placing the bed base on top of the frame and secure them with the screws provided.

MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:
- HP-Laminate PB-5/8"	- Overall:		ALID 5700\0	TERR FROM CO. R. L.R. (INCT) L	1 ' ' 1
- 0.018 Edge Tape	- Color: Wilsonart - 0000 - Custom Laminate	Δ	AHB 5700XX 5BB - 5700 - Queen Bed Base (INST).dwg		00
- Nail Glides	Black Metal - Powder Coated Paint			( , , 5	00
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Excpect Furniture Manufacturers	
- Metal Corner Brackets					Sheet:
- Metal Center Leg W/Leveler			11/19/2018	LLC and may not be duplicated or reproduced without the express	5 of 6
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**Confidential and Proprietary** 

Place center leg under the bed frame and secure it with the "5/16"-18" bolt provided with the leg on the hole locater in the center of the bed frame rail.



- HF-Lailillate FD-3/6
- 0.018 Edge Tape
- Nail Glides

- Metal Bed Frame Metal Corner Brackets

- Metal Center Leg W/Leveler

COMMEN	TS:
Overal	ll:
Color:	Wilsonart - 0000 - 0

Custom Laminate Black Metal - Powder Coated Paint - Note:

SIZE	
A	

AHB 5700XX 5BB - 5700 - Queen Bed Base (INST).dwg

DWG. NO.

11/19/2018

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