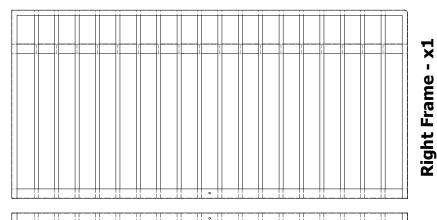
A - Parts List



Confidential and Proprietary



Left Frame



X16 - 1/4"-20 x $1\frac{1}{4}$ "L **Black Bolt**



X20 - 5/16" Black Washer



X20 - 1/4" - 20 Hex Nut



 $X8 - \#8 \times 1^{1}/4$ "L **Black Flat Phil**



X4 - 1/4"-20 x 3/4"L **Black Bolt**



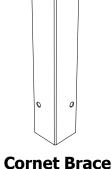
X4 - 5/16" Split Lock Washer

Side Panel - x2 - G1S

Front Panel - x1 - G1S

Back Panel - x1 - Backer Lam

DWG. NO.



X4

Center Leg X1

MATERIALS: - HP-Laminate PB-5/8'

- 0.018 Edge Tape Nail Glides

Metal Bed Frame

Metal Corner Brackets

- Metal Center Leg W/Leveler

COMMENTS:
- Overall:

- Color: Wilsonart - 0000 - Custom Laminate Black Metal - Powder Coated Paint

- Note:

Α

AHB 5600XX 6BB - 5600 - King Bed Base (INST).dwg

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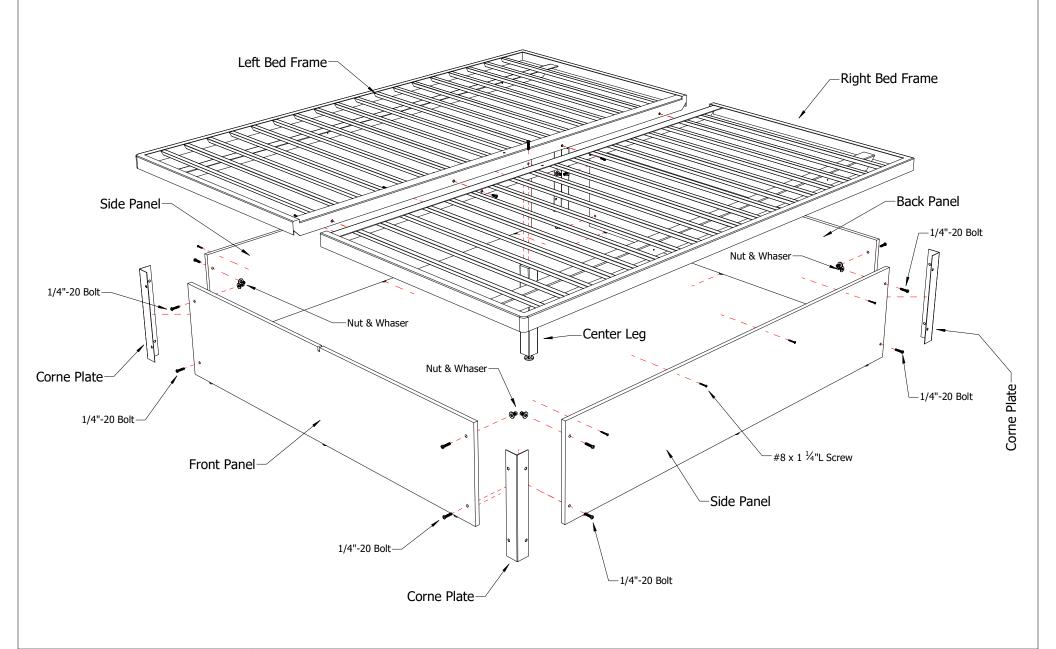
Revision Date: 11/19/2018 Note: Design and Drawings are Property of Dickson Furniture Manufacturers LLC and may not be duplicated or reproduced without the express written consent of Dickson Furniture Manufacturers LLC

1 of 7

B - Parts Lyout



Confidential and Proprietary

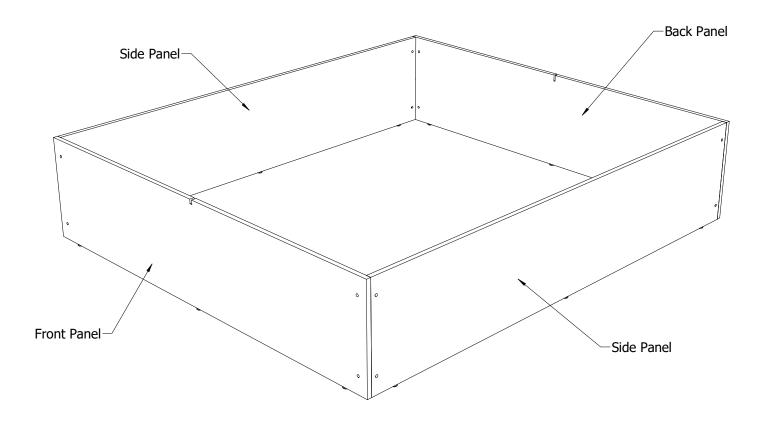


MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:
- HP-Laminate PB-5/8"	- Overall:		A LID ECON	(X 6BB - 5600 - King Bed Base (INST).dwg	
- 0.018 Edge Tape	- Color: Wilsonart - 0000 - Custom Laminate	- Δ	AUD SOUN	A obb - 5000 - Killy bed base (INST).dwg	00
- Nail Glides	Black Metal - Powder Coated Paint	~ ~			
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Dickson Furniture Manufacturers	
- Metal Corner Brackets			44/40/2040	, ,	Sheet:
- Metal Center Leg W/Leveler			11/19/2018	LLC and may not be duplicated or reproduced without the express	2 of 7
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EXPECT Furniture Manufacture

Confidential and Proprietary

Place and align the panels as shown below with the color side facing out. Note that the side panel will be placed between the front and back panel, and the color side of the side panel will be flush with the edge of the front and back panels.



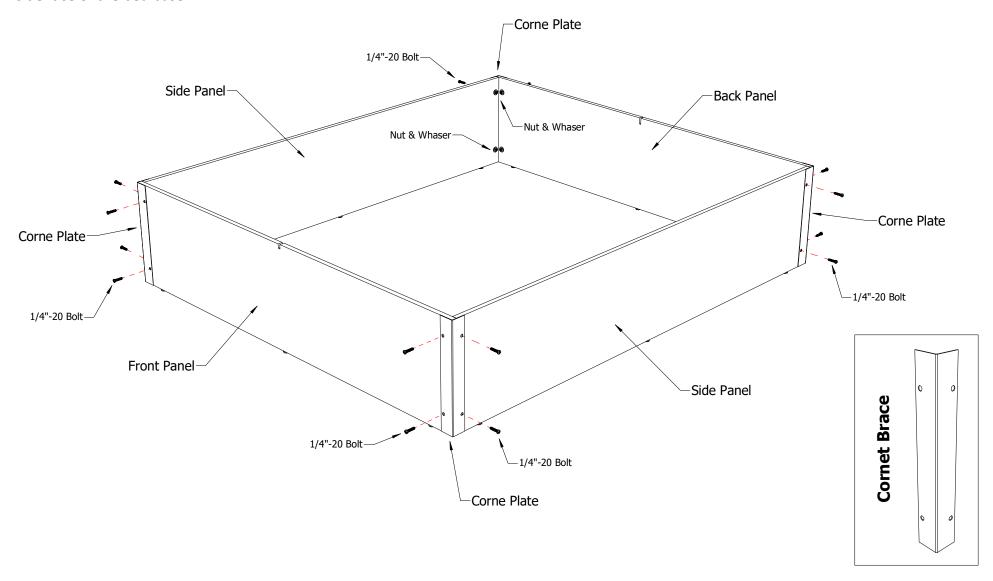
NOTE: Back panel will be laminated with "backer laminate" on both sides, and front panel will have the color selected by the client on one side, and "backer laminate" on the opposite side.

MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:
- HP-Laminate PB-5/8"	- Overall:		ALID ECOON	(V CDD FCOO Vine Dod Done (INCT) done	
- 0.018 Edge Tape	- Color: Wilsonart - 0000 - Custom Laminate			(X 6BB - 5600 - King Bed Base (INST).dwg	00
- Nail Glides	Black Metal - Powder Coated Paint			3 11 11 (1) 1	00
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Dickson Furniture Manufacturers	
- Metal Corner Brackets					Sheet:
- Metal Center Leg W/Leveler			11/19/2018	LLC and may not be duplicated or reproduced without the express	
- Metal Center Leg W/Leveler			TT/T3/70T0	, , , , , , , , , , , , , , , , , , , ,	3 of 7
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EXPECT Furniture Manufacture

Confidential and Proprietary

Place the corner bracket on each corner of the bed base. Using the 1/4"-20 Pan head bolt, washers and nut, secure the bracket to the base. The nut and washer will go on the inside face of the bed base.

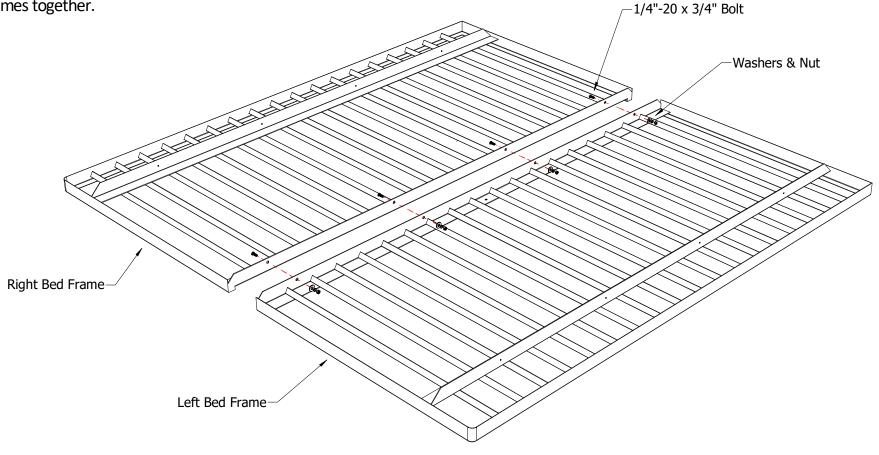


MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:
- HP-Laminate PB-5/8"	- Overall:	_	ALID ECONY	V CDD FCOO Vine Ded Deer (INCT) door	
- 0.018 Edge Tape	- Color: Wilsonart - 0000 - Custom Laminate	Δ	AHB 5600XX 6BB - 5600 - King Bed Base (INST).dwg		00
- Nail Glides	Black Metal - Powder Coated Paint			• • • • • • • • • • • • • • • • • • • •	
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Dickson Furniture Manufacturers	
- Metal Corner Brackets			4444040040	, ,	Sheet:
- Metal Center Leg W/Leveler			11/19/2018	LLC and may not be duplicated or reproduced without the express	4 of 7
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EXPECT Furniture Manufacture

Confidential and Proprietary

Place the two pieces of bed frame upside down on the floor. Align and secure the two frames together with the 1/4"-20 x 3/4" pan head bolts, locking and regular washer, and nut. This bolts will go on the holes locater on the side rail that connects the two frames together.

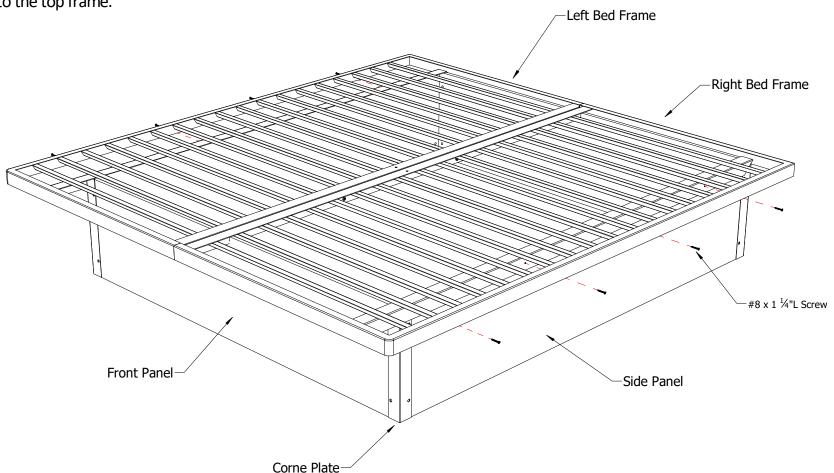


MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:	٦
- HP-Laminate PB-5/8" - 0.018 Edge Tape	- Overall: - Color: Wilsonart - 0000 - Custom Laminate	A	AHB 5600XX 6BB - 5600 - King Bed Base (INST).dwg		00	
- Nail Glides	Black Metal - Powder Coated Paint					_
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Dickson Furniture Manufacturers		П
- Metal Corner Brackets			44 440 40040	, ,	Sheet:	
- Metal Center Leg W/Leveler			11/19/2019	LLC and may not be duplicated or reproduced without the express	5 of 7	
, ,				written concept of Dickson Furniture Manufacturers LLC	3017	

EXPECT Furniture Manufacture

Confidential and Proprietary

Place bed frame on top of the bed base. Align bed base between the two side rails under the bed frame and place the back of the bed base against the back edge of the bed frame. Then, using the #8 x 1-1/4" wood screws provided on the box, secure the bed base to the top frame.



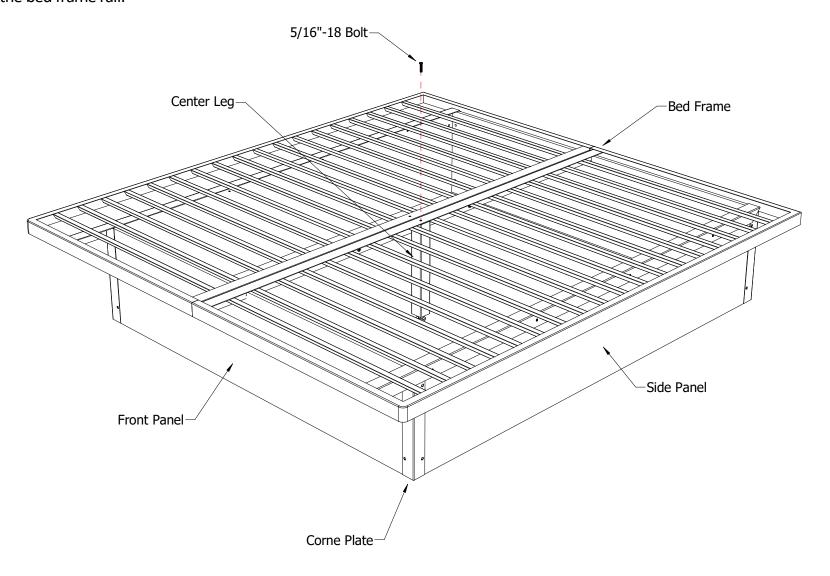
NOTE: If you consider this option easier, you can do this step with the bed frame upside down on the floor and placing the bed base on top of the frame and secure them with the screws provided.

MATERIALS:	COMMENTS:	SIZE	DWG. NO.		Quantity:
- HP-Laminate PB-5/8"	- Overall:		ALID ECOOV	V CDD FCOO King Dad Dana (INCT) door	' '
- 0.018 Edge Tape	- Color: Wilsonart - 0000 - Custom Laminate		AHB 5600X	X 6BB - 5600 - King Bed Base (INST).dwg	00
- Nail Glides	Black Metal - Powder Coated Paint			3 () 3	00
- Metal Bed Frame	- Note:		Revision Date:	Note: Design and Drawings are Property of Dickson Furniture Manufacturers	
- Metal Corner Brackets				, , ,	Sheet:
- Metal Center Leg W/Leveler			11/19/2019	LLC and may not be duplicated or reproduced without the express	6 of 7
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EXPECT Furniture Manufacture

Confidential and Proprietary

Place center leg under the bed frame and secure it with the "5/16"-18" bolt provided with the leg on the hole locater in the center of the bed frame rail.



MATERIALS: - HP-Laminate PB-5/8" - 0.018 Edge Tape - Nail Glides	COMMENTS: - Overall: - Color: Wilsonart - 0000 - Custom Laminate Black Metal - Powder Coated Paint - Note:	SIZE A	DWG. NO. AHB 5600X	AHB 5600XX 6BB - 5600 - King Bed Base (INST).dwg		
Metal Bed Frame Metal Corner Brackets Metal Center Leg W/Leveler			Revision Date: 11/19/2018	Note: Design and Drawings are Property of Expect Furniture Manufacturers LLC and may not be duplicated or reproduced without the express written consent of Expect Furniture Manufacturers LLC	Sheet: 7 of 7	